

Work Order ID 92583

92583

Page 1

Wednesday, October 31, 2012 12:53:06 PM

Item ID: PB67-43001-141

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Square Tube

Stop *NS2*

Start Date: 10/31/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 11/30/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: ME Date: 12-10-31

Tooling:

Date:

Run Start *NR1*

QC: Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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B67-43001	C
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100

0.00

100

Small Fab

Small Fab

Memo

0.00

Small Fab

1- cut to length as per dwg

2- make a chamfer on both ends of tube as per dwg

3- deburr

6 0 Ae 12/11/20

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

DAS
15
12-11-20

6

Work Order ID 92583***92583***

Page 2

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Accept

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Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

Identify as per dwg & Stock Location: *446A*

0.00

120

Packaging

Memo

0.00

Packaging

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

*12/11/22**mf*
12-11-21

Picklist Print

Wednesday, October 31, 2012 12:53:06 P

Page 1

Work Order ID: 92583

Parent Item: PB67-43001-141

Parent Item Name: Square Tube

Start Date: 10/31/2012

Required Date: 11/30/2012

Start Qty: 6.00

Required Qty: 6.00

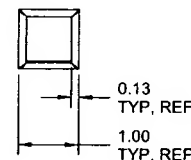
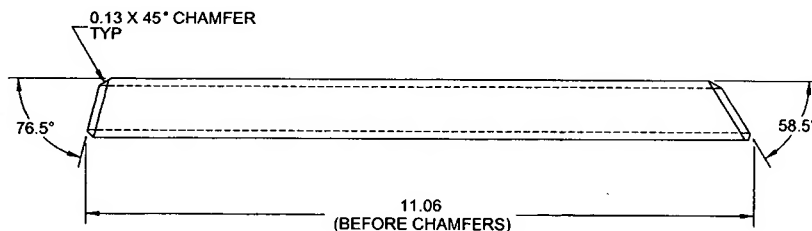
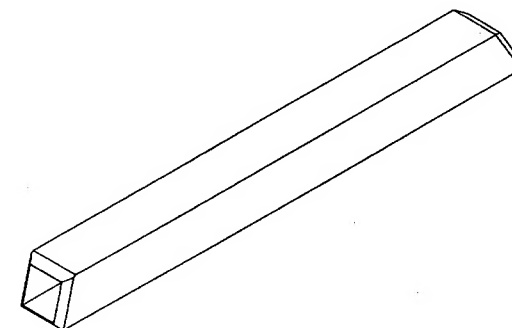
Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6TS1.000W.125 6061T6 SQ TUBE 1.00 x 1.00 x .125w		Purchased	No			100	f	0.0000	0.9219	5.8225263			

~~17123552~~ → 5.8225263

Ac 12/11/20

8 7 6 5 4 3 2 1



B67-43001-141 SQUARE TUBE

#92583

RELEASED
2009-09-24

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) SQUARE TUBING
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
REF. DART SPEC. M6061T6TS1.000W0.125
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.45 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 22 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.02.19
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AS			
CHECKED	AS	DRAWING NO.	REV. C	
MFG. APPR.	AS	B67-43001-141	SHEET 1 OF 1	
APPROVED	MY	TITLE	SCALE	
DE APPR.	N/A	SQUARE TUBE	NTS	
DATE	09.02.19	COPYRIGHT © 1995 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		

8 7 6 5 4 3 2 1